TORTECH Pty Ltd & TRANSTEST Pty Ltd t/a TORTECH -A Limited Partnership 4/31 Wentworth St Greenacre NSW 2190 Po Box 194 Nth Strathfield NSW 2137 Tel: (02) 9642 6003 Fax: (02) 9642 6127 Email: general@tortech.com.au Website:www.tortech.com.au

### Install a module ME or MT

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Build a converter with a Booster<sup>™</sup> module.

ME modules deliver unbalanced three-phase voltages, sufficient for machines with three-phase motors.

MT produces balanced three-phase voltages for VFDs, welders, plasma cutters, inverter based machines (CNC, air conditioning, heat pumps) and for motors running under extreme loads.

To build such a converter based on a Booster<sup>™</sup> module, a standard three-phase motor is required. For locations where 415V two-phase is not available, a single -phase auto transformer is needed to convert 240V or 480V into 415V single-phase. Simple connections will combine these three items into one converter. Let an electrician make the connections if you are not the electrical expert yourself.

### Position these items:

#### Smaller versions:

Mount the enclosed transformer and the module side by side on a wall, the motor in a safe box.

# Larger versions:

Install the module on a wall, transformer and idler motor inside a safe box. Or all items in one box.

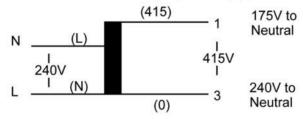
The transformer's kVA rating should be 10-15% above the converter's kW rating.

Transformer manufacturers may put labels on transformer terminals which are often wrong for three-phase converters. This common labeling is shown in brackets.

For a step-up transformer in a converter, N must to be connected to the center tap and L to the common tap. Test: Measure about 175V between the third connector and Neutral. Measure 415V across Common and the opposite connector.

Any voltage between a transformer output and Neutral must not be higher than the input voltage.

for standard 240V single phase supply:



Labeling shown above in brackets is often found with standard transformers. They are wrong for use in converters. Change labels. Test voltages first before you connect a transformer to a module. Make sure phase 3 of a converter is always 240V to Neutral.

# Rural 480V split phase supply:

